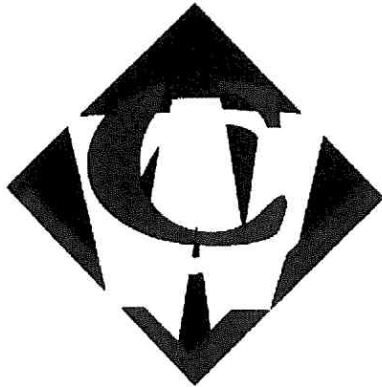


**BETHLEHEM LANDFILL COMPANY
NORTHAMPTON COUNTY, PENNSYLVANIA**



WASTE CONNECTIONS INC.
Connect with the Future®

**TRANSPORTATION
COMPLIANCE
PLAN**

Last Updated: September 2021

I. INTRODUCTION

Bethlehem Landfill Company (Bethlehem Landfill - BLC) is committed to working with the owner/operators of soil, construction material, and waste transportation vehicles in an effort to continually improve waste transportation safety and environmental compliance. In support of this effort, Bethlehem Landfill has developed and implemented this Transportation Compliance Plan, which has been disseminated to the owners/operators of soil, construction materials, and waste transportation vehicles that deliver to the facility. This plan is also maintained on file at the facility.

Bethlehem Landfill is a municipal waste landfill permitted by the Pennsylvania Department of Environmental Protection (DEP) under Operating Permit No. 100020. The facility is permitted to accept municipal waste, construction and demolition waste, residual waste and special handling wastes with DEP prior approval.

All trucks are to only access the site via the attached Designated Truck Routes to Bethlehem Landfill.

Upon arrival at the facility, waste transportation vehicles are required to first proceed to the scale. At the scale, the weighmaster records all the pertinent information regarding the waste delivery, customer name, truck number, gross vehicle weight, waste type and origin. All Bethlehem Landfill equipment operators are trained in, among other things, waste acceptance procedures.

II. TRAINING AND EDUCATION

Bethlehem Landfill personnel will participate in transportation and vehicle safety programs offered by DEP and the Pennsylvania Department of Transportation (PennDOT). Literature provided by DEP or PennDOT will be distributed to all customers, and where appropriate, incorporated into Bethlehem Landfill's Transportation Compliance Plan.

Further, Bethlehem Landfill has provided handouts to customers listing the hauler rules and regulations. In addition, Bethlehem Landfill will distribute this Transportation Compliance Plan to all new customers. Through these measures, Bethlehem Landfill will help educate all customers on the transportation regulations listed in PA Code Title 25 Environmental Protection Chapters 271-285.

III. STRATEGIES TO ASSIST IN COMPLIANCE

A file will be maintained on site that includes copies of the inspection forms and any documentation that Bethlehem Landfill has accumulated due to this Transportation Compliance Plan. This file will be made available to DEP for inspection.

IV. COMPLIANCE CHECKS

Waste transportation vehicles will be checked at the scale house by the weighmaster on a routine basis for the following:

1. Gross vehicle weight.
2. Act 90 (Stickers and Cab Cards).
3. Tarps.
4. Signage.

In addition, operators on the landfill working face will check waste transportation vehicles after they unload to ensure that the vehicles are free of debris before they depart from the working face.

V. INSPECTION FORM

Attached to this Plan is a Truck Inspection Form to be utilized during the compliance checks when a violation is noted. Both the driver of the waste transportation vehicle and the person conducting the inspection will be required to sign the inspection form. A copy will be supplied to the driver and the transportation company, and a copy will be maintained in the scale house.

VI. VIOLATIONS

Waste transportation vehicles will be inspected in accordance with the compliance checks listed above. Upon the first and second violation, a warning will be issued to the driver of the waste transportation vehicle and the transportation company. Upon the third violation the driver of the vehicle will not be permitted back on site for one (1) working day. Each additional infraction thereafter will result in one (1) day suspension during the month when the violation is accrued. BLC reserves the right to impose longer periods of suspension, including permanent suspensions for repeated and significant violations. All vehicles and drivers exceeding 3% of the gross vehicle weight will not be permitted back on site for three (3) working days. This program will be evaluated and revised as needed.

VII. ATTACHMENTS

The attached handouts are distributed to customers and are made part of the Transportation Compliance Plan.

ATTACHMENT I

**BETHLEHEM LANDFILL COMPANY
TRUCK INSPECTION**

Date: _____ **Ticket No.:** _____ **# Violations:** _____

Customer: _____

Address: _____

Telephone: _____

Driver: _____

<u>VIOLATIONS</u>
Gross weight vehicle exceedance – 273.311 (b) (11)
Load must be completely covered during transportation – 285.211 (a)
There shall be no release or leakage of waste during transportation – 285.213 (c)
Loads in vehicles shall be secured to prevent any of the load from escaping – 285.214 (b)
Signs on transportation vehicles must include: name, city, state and zip code – 285.218 (1)
Signs must include specific type solid waste transported (6" height) – 285.218 (2) and (3)
Transportation equipment shall be equipped with a fire extinguisher – 285.213 (a)
A daily operation record needs to be maintained in the cab of each vehicle – 285.217
Residual waste transporters shall have safety equipment available – 299.216 (a)
Other - _____

Driver: _____
Signature

BLC: _____
Signature

ATTACHMENT II



BETHLEHEM LANDFILL COMPANY
PA DEP OPERATING PERMIT 100020

HAULER RULES & REGULATIONS

- Operating Hours: Monday through Friday 7:00 a.m. – 3:00 p.m.
 Saturday 7:00 a.m. – 12:00 p.m.

No trucks will be accepted across the scale prior to or after these hours – no exceptions

- The main gate opens at 6:30 a.m. Trash haulers are not allowed on site prior to this time.
- No trucks are permitted to park along roadways and interstate exit ramps within a 10-mile radius of the landfill.
- Tarps and loads must be secured during transportation and prior to entering facility.
- No leaking loads will be permitted on site.
- Vehicles must not exceed the manufactures gross vehicle weight.
- Speed limit signs need to be obeyed and no littering is permitted.
- The PA DEP regulations require all transporters of municipal waste to have the proper signage on trailers and roll-off boxes.
- Tires must be washed prior to leaving the site on days the site is washing tires.
- Trailers are not allowed to sit on the premises overnight.
- Please make sure that all your paperwork is in order prior to crossing the scale.
- Enter scale slowly. No spiking brakes.
- Drivers must be courteous and cooperative with the scale house attendant and landfill operators.
- No hazardous waste or infections/chemotherapeutic waste is accepted for disposal at this facility. Residual waste and asbestos are accepted with prior approval.
- If you require any additional information, Bethlehem Landfill can be contacted at 61-317-3200.

Repeat violators will be disciplined up to and including banned from the site.

Bethlehem Landfill Company
2335 Applebutter Road
Bethlehem, PA 18015
Phone: 610-317-3200
Fax: 610-317-8799

Designated Routes to Bethlehem Landfill

Waste transportation vehicles delivering waste, trucks hauling cover soil and construction materials to Bethlehem Landfill are required to travel on certain designated routes to the facility. These vehicles traveling from Route 78 are required to take the Route 412 exist and travel Route 412 Northbound, turning right onto Shimersville Road just prior to the former Bethlehem Steel Plant, and then immediately following the City of Bethlehem Waste Water Treatment Facility turning right again onto Applebutter Road, and proceeding approximately 1-1/2 miles to the facility.

Waste transportation vehicles delivering waste, trucks hauling cover soil and construction materials to Bethlehem Landfill that are traveling the local routes from the south side of Bethlehem and adjacent areas, are required to proceed on Route 412 Southbound, turning left onto Shimersville Road and then turning right onto Applebutter Road. Waste transportation vehicles that are traveling from areas north of Bethlehem are required to proceed through Freemansburg on Main Street, and then after crossing the Lehigh River Bridge turning right onto Shimersville Road and then left onto Applebutter Road.

Waste transportation vehicles delivering waste, trucks hauling cover soil and construction materials to Bethlehem Landfill are directed to avoid traveling to the east of the Bethlehem Landfill along Applebutter Road and Ringhoffer Road, unless these roads are a part of normal collection routes or unless an emergency situation required temporary use of these roads.